

Work Order ID 134613

Monday, July 13, 2015 10:16:39 AM

134613

Page 1

Item ID: PB67-43001-167

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Side Plate

Start Date: 7/13/2015 Start Qty: 12.00

12

Cust Item ID:

Required Date: 7/14/2015 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan: mfDate: 15-7-13

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

B67-43001

C

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg B67-43001-167

Dwg Rev: CProg Rev: C

2-Deburr if necessary

(12)

02/15/07/13

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

(12)

02/15/07/13

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																

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Item Name: Side Plate
Start Date: 7/13/2015 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 7/14/2015 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							DAS 9 9-89
Quality Control									
130	Identify as per dwg & Stock Location: <u>Mezz 2</u>	0.00							
130									
Packaging	Memo	0.00							(12) JUL 20 2015 JA
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							MCS JUL 20 2015
Quality Control									

Stay 07/20/15
MS-7-20

DQA: _____ Date: _____



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Picklist Print

Monday, July 13, 2015 10:16:38 AM

Page 1

Work Order ID: 134613

134613

Parent Item: PB67-43001-167

PB67-43001-167

Parent Item Name: Side Plate

Start Date: 7/13/2015

Required Date: 7/14/2015

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP rev A new issue 08.06.19 DD verified: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M6061T6S.125		Purchased	No			100	sf	70.3259	0.447	5.646316			
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M6061T6S 125

6061-T6 .125 Sheet

DC 15/07/13

Location

Loc Qty

Loc Code

MAT020

70.32585

m127454

1.75

m130745

4.08945

m131352

64.4864

5.8

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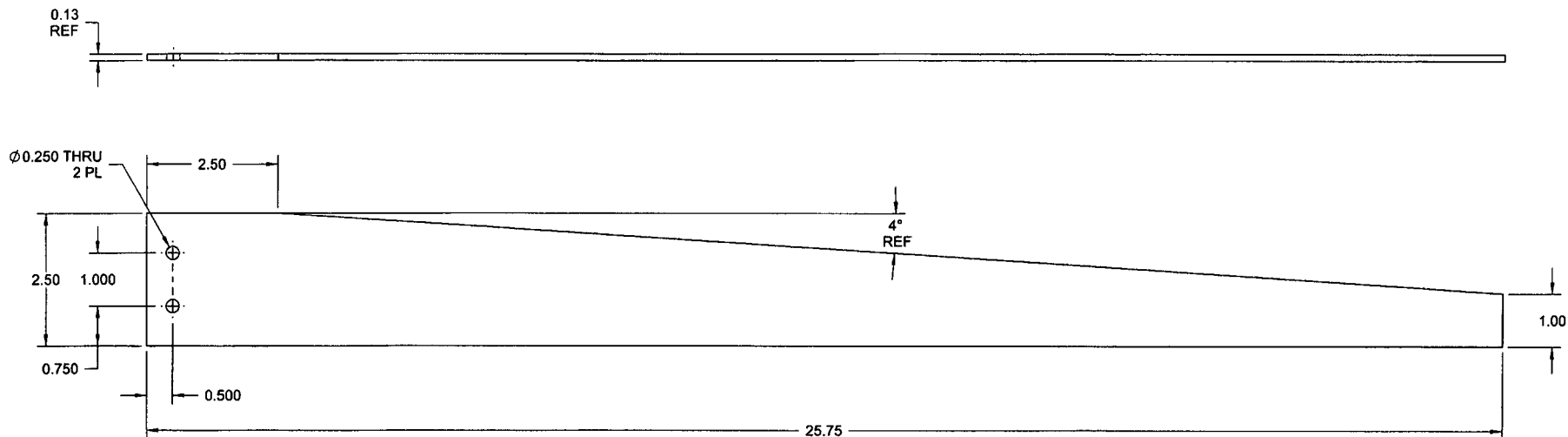


WORK ORDER NON-CONFORMANCE / UPDATE

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Past Expiry Date ☐	Manufacturing Process ☐								
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B67-43001-167 SIDE PLATE

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.57 lbs

REV. C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 27 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.03
DESIGN	DESCRIPTION		BY	DATE
DRAWN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.	SW	B67-43001-167	SHEET 1 OF 1	
APPROVED	SW	TITLE	SCALE	
DE APPR.	N/A	SIDE PLATE	NTS	
DATE	09.03.03		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

019h 011#
RELEASED
2009-09-26

DQA: _____ Date: _____



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